

RESIDENTIAL
& COMMERCIAL

INDUSTRIAL
& MARINE

ART
& CRAFT

SHIMICOAT
SURFACE SOLUTIONS



Line Marking Polyaspartic *Fast Cure-UV Stable Resin*

Kit Sizes

| Kit Sizes (Vol) | Mix Ratios |
|-----------------|---------------------------|
| 2.5 | 1.5A:1B (1.5Lt A + 1Lt B) |
| 5.0 | 1.5A:1B (3Lt A + 2Lt B) |
| 7.5 | 1.5A:1B (4.5Lt A + 3Lt B) |
| 10.0 | 1.5A:1B (6Lt A + 4Lt B) |
| 12.5 | 1.5A:1B (7.5Lt A + 5Lt B) |
| 25.0 | 1.5A:1B (15Lt A + 10Lt B) |

Description

SHIMICOAT Line Marking Polyaspartic is a rapid curing, two- component solvent-free, aliphatic Polyaspartic designed as a decorative Finish and highly durable coating for floors and other surfaces, UV proof and non-yellowing.

| PROPERTIES | Epoxy | Polyurethane | Line Marking Polyaspartic |
|----------------------------|--|--|-----------------------------------|
| Curing | Slow - 12 Hours | Slow - 12 Hours | Fast - 4 Hours |
| Mix Ratio | 3.5A:1B | 3.5A:1B | 1.5A:1B |
| UV Resistant | LOW Stability "Yellowing Over Time" | LOW Stability "Yellowing Over Time" | HIGH Stability "Non-Yellowing" |
| Outdoor Suitability | Not Suitable Under Sun | Not Suitable Under Sun | Ideally Suitable |

Formulated with aliphatic chemistry, Polyaspartic is a non-yellowing colour UV stable without colour shifts seen with other coating systems such as epoxy and Polyurethane. Line Marking Polyaspartic is a 1.5:1 mix ratio system with sufficient pot life to be rolled with common SHIMICOAT flooring systems.

Line Marking Polyaspartic is on the leading edge of easy to use, rapid curing UV proof clear Polyaspartic coatings system. It meets both current, and potential future, VOC requirements while retaining the desired fast return to service attributes that is highly desirable by many professional installers. Polyaspartic can be applied directly to Concrete, Tiles, Bricks as well as steel, galvanized steel and aluminum with ultimate bonding to well-prepared surface.

After over a decade of R&D, in-field use and advancements in formulations, Polyaspartic is a proven technology with demonstrated long-term performance.

 MATERIALS  CHEMICALS  RESINS  EQUIPMENT

Ph: (08) 9364 7446 | info@shimi.com.au | ABN: 28 622 871 283 | www.shimi.com.au

Typical Applications

- Workshops
- Warehouses
- Line Markings
- Pharmaceutical Industries
- Amenity Blocks
- Food Processing Plants
- Dairy Industries
- Loading Docks
- Laundry Facilities
- Bakeries and Food Outlets
- Steelwork Coating
- Garage and Carparks

Features

Line Marking Polyaspartic is supplied in two pack kit, Part A (Resin) and Part B (Curative or Hardener). Other parts such as pigment, flakes, decorative and non-slip materials can be supplied separately. Selected features of Line Marking Polyaspartic:

- Modern, Hygiene, Functional and Economical.
- Heavy duty clear or pigmented coating for concrete and polished concrete floors.
- Highly resistant to chemical attack and pedestrian or vehicular traffic.
- Can be used in conjunction with graded aggregates to produce durable decorative floor finishes.
- Long lasting and easily maintained with good resistance to a wide range of domestic and commercial chemicals.
- Solvent free when used as a clear unpigmented coating or binder.
- Outstanding water resistance.
- Seamless, easy to clean and maintain.
- Suitable for Flake Flooring systems, see SHIMI FLAKE flooring system.
- Superior Chemical Resistant Finished surface
- Excellent UV stability
- Solvent Free (Unless you apply Diluent for thickness control)
- Engineered formulation for trafficable area with high mechanical strength
- DIY Friendly, easy to apply and curable over a wide range of temperature
- Available with a wide range of Flakes for decorative concrete
- Ideally compatible for Non-Slip Flooring System.
- Modern, hygienic, functional and economical.

Coverage

1L covers approximately 5sqm per coat (200micron thickness), depend on the conditions of the surface. First coat usually consumes more and the second coat less.

Colour Chart

Standard Colours:

- White N14
- Black N61
- Neutral Grey N23
- Dark Grey N64
- Cream Y34
- Charcoal B64
- Terracotta R52
- Bright Blue B23
- Dark Brown X65

SHIMICOAT offers all Australian Standard AS2700 Colours, consisting of 206 colours. Please contact SHIMICOAT office for your custom design tint. Extra charges may apply.

Applications

Roller, Brush or Squeegee.

Dry Time at 25°C

| | |
|-----------------------|--|
| Pot Life: | 15 minutes at 25°C |
| Tack Free: | 1-2 hours |
| Thin Film Set: | 3 Hours (Min, depending on temperature and humidity) |
| Dry Cured: | 4 hours – Foot Traffic (depending on temperature and humidity) |
| Fully Cured: | 1 day (Vehicle Traffic) |
| Re-Coat: | Over night |

Clean Up

Thinner & Diluent (Blend of Solvents).

Preparations

Clean and dry surface. Ensure surface to be coated is free of all dirt, grease, oil, paint, curing agents and other contaminants. Removal of Oil Contamination by degreaser and alkaline cleaning pressure wash
Acid-wash to enhanced surface porosity and etch the surface. Ensure moisture free surface. Allow to completely dry, run Dry Test. Place a piece of plastic over a small area, tape the edges and leave for 1 hour. Remove plastic, if there is no moisture on either surface, concrete is sufficiently dry. Ideally, always consider surface grinding and removal of loose materials. Grinding is always advisable prior to application of all Shimicoat Polyaspartic products, to maximize adhesion. For further information, please refer to SHIMICOAT Instruction for “Surface Preparations”.

Specifications

Physical & Chemical properties of Line Marking Polyaspartic Premium 105TP:

| | |
|--|--|
| Mix Ratios | 1.5A:1B (Volume) or 2.25A:1B (Weight) <i>For Example: 3Lt of A (4.5Kg) & 2Lt of B (2Kg)</i> |
| Pot Life @25°C | 15min |
| Colour of Blend | Available in All Australian Standard AS 2700 Colours |
| Specific Gravity (SG) of Blend | 1.5 |
| Low Profile Coverage (Kg/sqm) | Roller Application (200micron) - 0.2Kg of Blend per sqm |
| Maximum Temperature Surface Exposure (°C) | 140 |
| Initial Cure Time (Hours) | 4Hours |
| Ultimate Cure Time (Days) | 1 Day |
| Compressive strength (ASTM D 695-85) | >70 |
| Tensile strength (ASTM D 638-86) | >15 |
| Flexural strength (ASTM D 790-86) | >15 |
| Hardness shore D (ASTM D2240-86) | >81 |
| Abrasion Resistance (ASTM D4060-90) | 0.056 g/1000 cycle |

Specific resistance properties of Line Marking Polyaspartic, in harsh chemicals.

| Media | Reagent | Rating |
|---|------------------------------|---|
| Acids | Hydrochloric Acid | B |
| | Sulphuric Acid | C |
| | Acetic Acid | B |
| | Nitric Acid (10% max) | C |
| | Phosphoric Acid (25% max) | B |
| Alkalis | Sodium Hydroxide | B |
| | Ammonium Hydroxide | A |
| | Potassium Hydroxide | B |
| | Sodium Hypochlorite (Bleach) | A |
| Solvents | Xylene | A |
| | Methyl Ethyl Ketone (MEK) | C |
| | Diesel | A |
| | Ethanol | A |
| | Acetone | B |
| | Kerosene | A |
| | Petrol | A |
| | Wine & Beer | A |
| Code | Resistance | Description |
| A | Excellent | Suitable for Long term immersion |
| B | Good | Suitable for Short-term immersion (Max 3 days) |
| C | Caution | Very short contact time is OK, spill and splash |
| D | Danger | Not Recommended |
| Indicative reference only. Tested in laboratory conditions at 25°C. | | |

Resistance properties of Line Marking Polyaspartic:

| | | | |
|-------------------------|--|---------------------------|--|
| Heat Resistant | 140°C | Alkalis | Resist Short term immersion in all alkalis. |
| Weather Proofing | All Polyaspartic Coatings may yellow with time. Weatherproof top coat may be used if required. | Salts & Brines | Resist continuous or long-term immersion in all Salts & Brine systems. |
| Solvents | Resistant to most hydrocarbon solvents and alcohols. | Water | Excellent resist to continuous or long term immersion in fresh & Salt Water. |
| Acids | Resist splash and spills in all acids. | Abrasion | Excellent when fully cured (7 Days) |

Direction

Mix thoroughly for a minimum 3 minutes manual or with mechanical mixer at low speed (750rpm Max).
If mixing smaller portions mix at a ratio of 3A:2B by volume. For example, to prepare 5Lt mix, add 2L of Part B into 3Lt of Part A.

- Ensure surface to be coated is dry, moisture can cause blooming and delamination.
- Pot life is approximately 15 minutes, work within 15min to ensure easy flow application.
- SHIMI COLOURS, SHIMI METALLIC or SHIMI GLITTERS should be first added to Part A (Resin). Mix slowly using drill mixer on low speed. Mix for a few minutes to ensure completely homogenized without lump. Pour the bend into your tray and apply directly on the surface using the roller.
- Use steady long strokes and avoid overworking the roller or pushing your roller too quickly as this may trap air bubbles in the coating.
- Do not apply if the rain is expected within 24 hours of application.
- New concrete should be allowed to cure fully (at least 28days) before application.
- Keep the pail sealed when not in use. Avoid application on hot surfaces.

Drying Times

Fast Cure Line Marking Polyaspartic cures in 3-4 hours at 25°C. High temperatures and windy conditions may speed the curing time. Keep foot traffic off the final coat for at least 4 hours and vehicles for at least 1 day.

| Temp °C | Pot Life (min) | Surface Dry (Hours) | Initial Cure (Hours) | Recoat Time (Hours) | Fully Cured (Days) |
|---------|----------------|---------------------|----------------------|---------------------|--------------------|
| 10°C | 20 | 4 | 5 | 4 | 1 Day |
| 20°C | 15 | 3 | 4 | 3 | 1 Day |
| 30°C | 10 | 2 | 3 | 2 | 1 Day |

WARNING

- Heavy vehicles with hot tires may cause damage on driveway. Avoid driving over the new coated floors till completely cured (7 Days). For parking the car, place a mat under each tire during the first few weeks to ensure longevity of your new floor.
- Do not apply Line Marking Polyaspartic, if the concrete has a patchy appearance as moisture may be present. Dry Test prior to application.
- Direct sunlight and UV radiation may result in chalking, colour variations and yellowing effect over time. UV resistance topcoat shall be used.

Storage

The products shall be stored out of direct sunlight and heat at all times. The shelf life of the product is 24 months, mix uniformly for 3 minutes prior to use.

DISCLAIMER

Material Safety Data Sheet, Technical and Environmental Data Sheet can be provided upon request.
The information provided in this document is guidance only and considering the uses of this product are beyond the seller's control, the product is sold without guarantees or warranties. Warranties and guarantees shall be governed by SHIMICOAT Standard Terms of Sale. The purchaser shall make its own tests to determine the suitability for their specific application, and Shimicoat Pty Ltd is taking no responsibility for misuse of the product. The purchaser assumes all risk of use and handling of this product. This product will be happily replaced or credited back if defective. Beyond this, Shimicoat Pty Ltd is not liable for any damages caused by this product or its use. *This information and all further technical advice are based on our present knowledge and experience. The customer is not released from the obligation to conduct careful inspection and testing of supplied goods.*