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SHIMICOAT
SURFACE SOLUTIONS



Fast Cure Clear Epoxy

An Application Guide

Mixing:

Mix thoroughly for a minimum 2-3 minutes manual or with mechanical mixer at low speed (750rpm Max).

If mixing smaller portions mix at a ratio of 4A:1B by volume. For example, to prepare 5Lt mix, add 1Lt of Part B into 4Lt of Part A.

- Ensure surface to be coated is dry, moisture can cause blooming and delamination.
- Pot life is approximately **15 minutes, work within 10min** to ensure easy flow application.
- SHIMI COLOURS, SHIMI METALLIC or SHIMI GLITTERS should be first added to Part A (Resin). Mix slowly using drill mixer on low speed. Mix for a few minutes to ensure completely homogenized without lump. Pour the bend into your tray and apply directly on the surface using the roller.
- Use steady long strokes and avoid overworking the roller or pushing your roller too quickly as this may trap air bubbles in the coating.
- Do not apply if the rain is expected within 24 hours of application.
- Not recommended for use below 10°C or above 35°C.
- New concrete should be allowed to cure fully (at least 20days) before application.
- Keep the pail sealed when not in use. Avoid application on hot surfaces.

Drying Times

Fast Cure Clear Epoxy FC115 dries in 3-4 hours. High temperatures and windy conditions may speed the curing time. Keep foot traffic off the final coat for at least 16 hours and vehicles for at least 7 days. Full hardness is achieved after 7 days.

WARNING

- Heavy vehicles with hot tires may cause damage on driveway. Avoid driving over the new coated floors till completely cured (7 Days). For parking the care, place a mat under each tire during the first few weeks to ensure longevity of your new floor.
- Do not apply Ultra Clear EPOXY 100UC, if the concrete has a patchy appearance as moisture may be present. Dry Test prior to application.
- Direct sunlight and UV radiation may result in chalking, colour variations and yellowing effect over time.
- Fast Cure Epoxy is highly susceptible to yellowing when exposed to direct sunlight.
- This product is a fast cure with short 10min pot life. Apply fast and thin to cool down.
- Exothermic reaction, apply to surface fast and as thin as possible.
- Not suitable for Pour-On and Deep Cast applications

Storage

The products shall be stored out of direct sunlight and heat at all times. The shelf life of the product is 24 months, mix uniformly for 3 minutes prior to use.

DISCLAIMER

Material Safety Data Sheet, Technical and Environmental Data Sheet can be provided upon request.

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